

## **Houseless Taskforce Meeting – January 18, 2022 - 12:00 PM**

**Webinar ID: 878 6180 8579**

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**There will be a Houseless Taskforce Meeting on  
Tuesday, January 18, 2022, @ 12 noon.**

**Join from a PC, Mac, iPad, iPhone or Android device:**

**Please click this URL to join. <https://us02web.zoom.us/j/87861808579>**

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### **Agenda Items:**

- Immediate Action Plan Updates
- Community Needs Assessment and Strategic Plan
- Community Asset Organizations
- Additional items and discussion of other topics may occur

For more information, please contact Samantha Bradfield at 816-513-1364.

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