



## Agenda

### Houseless Taskforce

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**Tuesday, November 2, 2021**

**12:00 PM**

**Virtual Meeting**

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**Webinar ID: 878 6180 8579**

- Key Issues Related to Houselessness
- Community Assessments and Strategic Planning
- Extreme Weather Planning
- Review of Council Presentation
- Additional items and discussion of other topics may occur

For more information, please contact Samantha Bradfield at 816-513-1364.  
Houseless Taskforce Meeting – November 02, 2021 - 12:00 PM